

⚠ WARNING

FOR YOUR SAFETY: This product must be installed and serviced by a contractor who is licensed and qualified in pool equipment by the jurisdiction in which the product will be installed where such state or local requirements exist. In the event no such state or local requirements exist, the installer or maintainer must be a professional with sufficient experience in pool equipment installation and maintenance so that all of the instructions in this manual can be followed exactly. Before installing this product, read and follow all warning notices and instructions that accompany this product. Failure to follow warning notices and instructions may result in property damage, personal injury, or death. Improper installation and/or operation will void the warranty. Improper installation and/or operation can create unwanted electrical hazard which can cause serious injury, property damage, or death.

The TruClear Power Pack Cable Cell Side Assembly is replaced as follows:

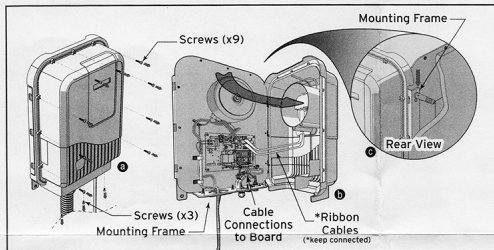


Figure 1

1. Turn off all power to the Power Pack at the breakers.
2. Remove the twelve (12) screws and cover from the Mounting Frame (See Figure 1a). Be careful not to damage ribbon cables or cables connected to the Board (See Figure 1b).
3. Hang the Power Pack cover from the rear mounting frame. See Figure 1 (b and c). Be careful not to damage the user interface ribbon cables.
4. Disconnect the Cable Cell Side Assembly (R0840300) from the board. Remove the four (4) screws and old cable from the mounting frame. See Figure 2 for cable wire details.
5. Insert the new cable assembly and securely fasten with the four (4) screws. See Detail A from Figure 3.
6. Connect the Red wire to CELL connector (CN230) and the Black wire to CELL connector (CN231). The Blue wire connects to GAS TRAP connector (CN211) on the Board. See Figure 3.
7. Verify the Cable Cell Side Assembly is secured properly to the Mounting Frame as shown in Figure 3a.
8. Replace cover removed in Step 2.
9. Restore power to start normal operations.

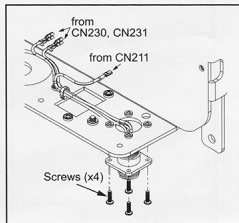


Figure 2

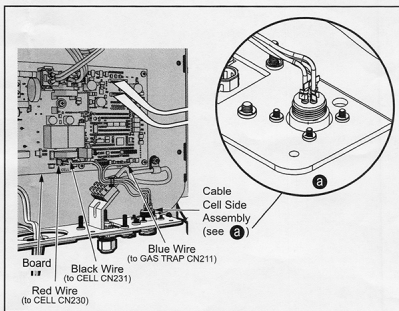


Figure 3

Zodiac Pool Systems LLC.
2620 Commerce Way, Vista, CA 92081
1.800.822.7933 | www.ZodiacPoolSystems.com

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